

# FOOT OPERATED GREASE PUMP



FOP-10









High Pressure Portable Grease Pump for quick effortless greasing in everyday lubrication such as greasing of excavators & other earth moving equipment, agricultural equipment, automotive etc.

#### Hands free operation

Pump operates using the Foot Lever, which greatly reduces effort & allows high pressure greasing with highest comfort

Can be operated by hand when under low machinery

#### **Economical**

Pump is operated by a single person & uses low cost bulk grease

Designed with all moving parts submerged in the same grease which needs to be pumped, thereby staying lubricated at all times

Moving parts create wave action in grease, auto removing air pockets & eliminating the use of a follower plate

Pump delivers 2 gms of grease per stroke & develops upto 8,700 PSI (600 BAR)

Works with NLGI 1 & 2 Greases



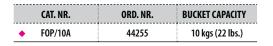
Upto 2 gms / stroke
Upto 1 oz. / 15 strokes



8,700 PSI (600 BAR)

New





#### NOTE

Pump is 100% pressure tested using non food grade grease. New pumps would have some test grease inside, confirming that the pump has been factory tested







# **High Pressure Foot Operated Grease Pump FOP-10**

# Congratulations on purchase of this World Class High Pressure Foot Operated Pump!

- High Pressure Portable Grease Pump for quick effortless greasing in everyday lubrication such as greasing of excavators & other earth moving equipment, automotive & agricultural equipment etc.
- Hands free operation; pump operates using the Foot Lever, which greatly reduces effort & allows high pressure greasing with highest comfort
- Can be operated by hand when under low machinery
- Economical, pump is operated by a single person & uses low cost bulk grease
- Designed with all moving parts submerged in the same grease which needs to be pumped, thereby staying lubricated at all times
- Moving parts create wave action in grease, auto removing air pockets & eliminating the use of a Follower plate



# PARTS DESCRIPTION

REFERENCE NUMBER	DESCRIPTION	QUANTITY
1	Pump Bucket	1
2	High Pressure Rubber Hose	1
3	Pistol Handle with Steel Extension & Professional Coupler	1
4	Steel Drum Cover	1
5	Pistol Handle	1

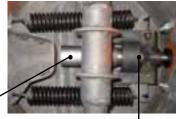
#### **SPECIFICATIONS**

Discharge Rate	Up to 2 gm per stroke (1 oz. per 14 strokes)
Pump Mechanism	Foot Operated
Delivery Pressure	8700 PSI ( 600 BAR)
Bucket Capacity	10 Kg (22 lb)
Delivery Hose	2m X 1/4" I.D
Delivery Nozzle	Pistol Handle

#### **WORKING OF PUMP**

The pump has a spring loaded wave action mechanism installed at the bottom of the bucket.

Pressing the foot lever makes a cylinder to move forward leaving empty space behind it. The grease due to its weight fills this empty space.



Cylinder in open position

**Spring Loaded Mechanism** 

On releasing the foot lever, the cylinder returns to its original position pushing the accumulated grease into a hollow piston that throws the grease from the pump outlet into delivery hose.



Cylinder in closed position

**Hollow Piston** 

Subsequent strokes of the foot lever fill the delivery hose & discharge begins from the pistol handle.

# PRIMING THE PUMP

Priming is getting the pump started by operating foot lever for 3-4 minutes until grease gets dispensed from the the pistol handle.

Always PRIME the pump when using it for the FIRST time.

When working in cold weather or using a thicker grease, keep grease thin for easy workability in one of the following ways:

- Mix some oil (SAE30) with grease. Shake the bucket & press the mixture thoroughly to remove any air pockets
- Heat grease bucket with a Barrel Warmer or Heating Jacket. The temperature should be kept at 0 - 30°C (32 - 86°F)

# **OPERATION & USE**

- 1. Fill correct grade grease into the pump bucket.
- Tamp the bucket on a firm surface to push the grease to displace air pockets trapped in the cavities in the base of the bucket.
- Operate the pump by pressing the foot lever a few times until delivery commences.
- Now the pump is ready for dispensing. When not in use, the
  pistol handle can be put into the nozzle holder provided at the
  side of the foot lever.

#### WETTED COMPONENTS

Steel, Nitrile Rubber

#### **RECOMMENDED USE**

With NLGI 1 & 2 Greases

# **PRECAUTIONS**

- Keep work area clean and remove any excess grease from tools, hands, and clothing after use
- The user may need to warm grease in cold weather. NEVER overheat grease as it may loose its lubricating properties



Groz Engineering Tools (P) Ltd. Groz Net Industries

Village Kherki Daula, National Highway-8 Gurgaon-122001, Haryana, INDIA TEL +91.124.282.7700 / 221.4050 FAX +91.124.2827986 / 221.4224 FAX (USA) +1.509.271.7848 FAX (UK) +44.870.121.1854

E-MAIL info@groz-tools.com URL www.groz-tools.com

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